



# IECEx Quality Assessment Report Summary

## INTERNATIONAL ELECTROTECHNICAL COMMISSION IEC Certification System for Explosive Atmospheres

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QAR Ref. No.:	<b>DE/PTB/QAR06.0013/12</b>	Page 1 of 3
QAR Free Ref. No.:	<b>PTB 25-25072</b>	Status: <b>Issued</b>
Details of change:	Surveillance audit deletion of the Production Site Interprox SA, Switzerland change the legal entity from  Hans Turck GmbH & Co. KG Witzlebenstraße 7 45472 Mülheim Germany  to  TURCK GmbH Witzlebenstraße 7 45472 Mülheim Germany	Date of issue: <b>2026-02-12</b>  Valid until: <b>2027-02-15</b>  Audit date: <b>2026-01-21</b>
Location(s) audited:	<b>TURCK GmbH</b> Witzlebenstraße 7 45472 Mülheim <b>Germany</b>  <b>Werner Turck GmbH &amp; Co. KG</b> Goethestraße 7 58553 Halver <b>Germany</b>  <b>Turck Beierfeld GmbH</b> Am Bockwald 2 08344 Grünhain-Beierfeld <b>Germany</b>  <b>Turck Mechatec GmbH</b> Witzlebenstraße 11 45472 Mülheim <b>Germany</b>  <b>Turck Automation Technology Sp. Z.o.o</b> Erazma Plewinskiego 18 20-277 Lublin <b>Poland</b>  <b>Turck (Tianjin) Technology Co. Ltd.</b> No.23 Hongyuan Road, Xiqing District Tianjin, 300381 <b>China</b>	
Issuing ExCB:	<b>PTB - Physikalisch-Technische Bundesanstalt (PTB)</b>	
Manufacturer:	<b>TURCK GmbH</b> Witzlebenstraße 7 45472 Mülheim	
Location of Manufacturer:	<b>Germany</b>	
Product information:	Proximity switches and automation equipment	
Type of protection:	<b>Increased Safety "e" Flameproof Enclosure "d" Intrinsic Safety "i" Encapsulation "m" Powder Filling "q" Optical Radiation "op" Protection by Enclosure "t" Type "n"</b>	



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Related QARs:

DE/PTB/QAR06.0013/00  
DE/PTB/QAR06.0013/03  
DE/PTB/QAR06.0013/06  
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DE/PTB/QAR06.0013/01  
DE/PTB/QAR06.0013/04  
DE/PTB/QAR06.0013/07  
DE/PTB/QAR06.0013/10

DE/PTB/QAR06.0013/02  
DE/PTB/QAR06.0013/05  
DE/PTB/QAR06.0013/08  
DE/PTB/QAR06.0013/11

Related Certificates (manual insertion)::

Related Certificates (automatic linking)::

Related Certificates for previous versions:

IECEX BVS 11.0045X issue: 0  
IECEX BVS 19.0060 issue: 1  
IECEX BVS 22.0044X issue: 0  
IECEX BVS 22.0047X issue: 0  
IECEX DEK 11.0003X issue: 0  
IECEX EPS 16.0023X issue: 0  
IECEX EPS 21.0017X issue: 0  
IECEX FME 07.0004X issue: 7  
IECEX IBE 09.0003X issue: 2  
IECEX IBE 16.0007 issue: 0  
IECEX IBE 16.0007 issue: 3  
IECEX KEM 06.0036X issue: 5  
IECEX KIWA 16.0024X issue: 0  
IECEX KIWA 16.0024X issue: 3  
IECEX PTB 12.0016 issue: 1  
IECEX PTB 13.0039 issue: 0  
IECEX PTB 13.0040U issue: 1  
IECEX PTB 13.0041 issue: 1  
IECEX PTB 15.0043 issue: 0  
IECEX PTB 16.0020 issue: 0  
IECEX PTB 17.0002X issue: 1  
IECEX PTB 18.0033 issue: 1  
IECEX PTB 18.0044X issue: 0  
IECEX PTB 21.0019X issue: 0  
IECEX SIQ 23.0006X issue: 0  
IECEX TUN 06.0006X issue: 0  
IECEX TUN 06.0007X issue: 3  
IECEX TUN 06.0009X issue: 3  
IECEX TUN 06.0011X issue: 0  
IECEX TUN 06.0013X issue: 0  
IECEX TUN 12.0026X issue: 1  
IECEX TUN 14.0040X issue: 3  
IECEX TUN 15.0017X issue: 0  
IECEX TUN 15.0031X issue: 0  
IECEX TUN 15.0031X issue: 3  
IECEX TUN 16.0009X issue: 0  
IECEX TUN 16.0028X issue: 0  
IECEX TUN 16.0047X issue: 2  
IECEX TUN 17.0012X issue: 0  
IECEX TUN 17.0020X issue: 1  
IECEX TUN 18.0026X issue: 0  
IECEX TUN 20.0008X issue: 0  
IECEX TUN 20.0010X issue: 2  
IECEX TUN 20.0010X issue: 5  
IECEX TUR 21.0012X issue: 0  
IECEX TUR 23.0038X issue: 0  
IECEX ULD 20.0001X issue: 1

IECEX BVS 16.0035X issue: 1  
IECEX BVS 20.0027X issue: 0  
IECEX BVS 22.0044X issue: 1  
IECEX BVS 23.0025X issue: 0  
IECEX DEK 11.0003X issue: 1  
IECEX EPS 17.0085X issue: 0  
IECEX EPS 21.0017X issue: 1  
IECEX FME 07.0004X issue: 8  
IECEX IBE 09.0007X issue: 2  
IECEX IBE 16.0007 issue: 1  
IECEX IBE 17.0049 issue: 0  
IECEX KEM 06.0036X issue: 6  
IECEX KIWA 16.0024X issue: 1  
IECEX KIWA 16.0024X issue: 4  
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IECEX PTB 13.0039 issue: 1  
IECEX PTB 13.0040U issue: 2  
IECEX PTB 14.0008X issue: 0  
IECEX PTB 15.0043 issue: 1  
IECEX PTB 16.0031U issue: 0  
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IECEX TUN 06.0012X issue: 0  
IECEX TUN 06.0013X issue: 1  
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IECEX TUN 14.0040X issue: 4  
IECEX TUN 15.0017X issue: 1  
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IECEX TUR 25.0056X issue: 0  
IECEX ULD 20.0001X issue: 2

IECEX BVS 19.0060 issue: 0  
IECEX BVS 20.0027X issue: 1  
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IECEX BVS 23.0025X issue: 1  
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IECEX PTB 13.0041 issue: 0  
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IECEX PTB 18.0033 issue: 0  
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IECEX PTB 19.0043X issue: 0  
IECEX SEV 16.0011 issue: 1  
IECEX TUN 05.0011X issue: 1  
IECEX TUN 06.0007X issue: 1  
IECEX TUN 06.0009X issue: 2  
IECEX TUN 06.0010X issue: 3  
IECEX TUN 06.0012X issue: 2  
IECEX TUN 11.0005 issue: 1  
IECEX TUN 14.0040X issue: 2  
IECEX TUN 15.0011X issue: 1  
IECEX TUN 15.0017X issue: 2  
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IECEX TUN 18.0024X issue: 1  
IECEX TUN 18.0026X issue: 2  
IECEX TUN 20.0010X issue: 1  
IECEX TUN 20.0010X issue: 4  
IECEX TUN 25.0009X issue: 0  
IECEX TUR 21.0012X issue: 2  
IECEX ULD 20.0001X issue: 0



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Comments: none

**Annex:**

[Attachment\\_to\\_IECEX\\_Quality\\_Assessment\\_Report\\_DE\\_PTБ\\_QAR06.0013\\_12.pdf](#)

<b>Manufacturer</b>	<b>Protection concept(s)</b>	<b>Scope</b>
TURCK GmbH Witzlebenstraße 7 45472 Mülheim Germany  QAR Free Ref. No.: 25-25072		Control of design, manufacture, assessment, handling, and storage as the manufacturer of below listed product type(s).

<b>Manufacturing Locations</b>	<b>Protection concept(s)</b>	<b>Product type(s)</b>
TURCK GmbH Witzlebenstraße 7 45472 Mülheim Germany  QAR Free Ref. No.: 25-25072	Intrinsic Safety "i" Flameproof Enclosure "d" Increased Safety "e" Encapsulation "m" Powder Filling "q" Equipment and Transmission Systems using Optical Radiation "op" Protection by "n" Protection by Enclosure "t"	Assembly of components in the decisive types of protection (see Protection concepts) into enclosures  Proximity switches and Automation devices
Turck Mechatec GmbH Witzlebenstr. 11 45472 Mülheim Germany  QAR Free Ref. No.: 25-25072		Assembly of components in the decisive types of protection (see Protection concepts) into enclosures
Werner Turck GmbH & Co. KG Goethestr. 7 58553 Halver Germany  QAR Free Ref. No.: 25-25072		Proximity switches and Automation devices
Turck Beierfeld GmbH Am Bockwald 2 08344 Grünhain-Beierfeld Germany  QAR Free Ref. No.: 25-25072		Proximity switches and Automation devices
Turck Automation Technology Sp. Z.o.o. Erazma Plewskiego 18 20-277 Lublin Poland  QAR Free Ref. No.: 25-25072		Intrinsic Safety "i"
Turck (Tianjin) Technology Co. Ltd. No.23 Hongyuan Road, Xiqing District Tianjin, 300381 China  QAR Free Ref. No.: 25-25072	Intrinsic Safety "i" Increased Safety "ec" Protection by Enclosure "tc"	Proximity switches and Automation Devices